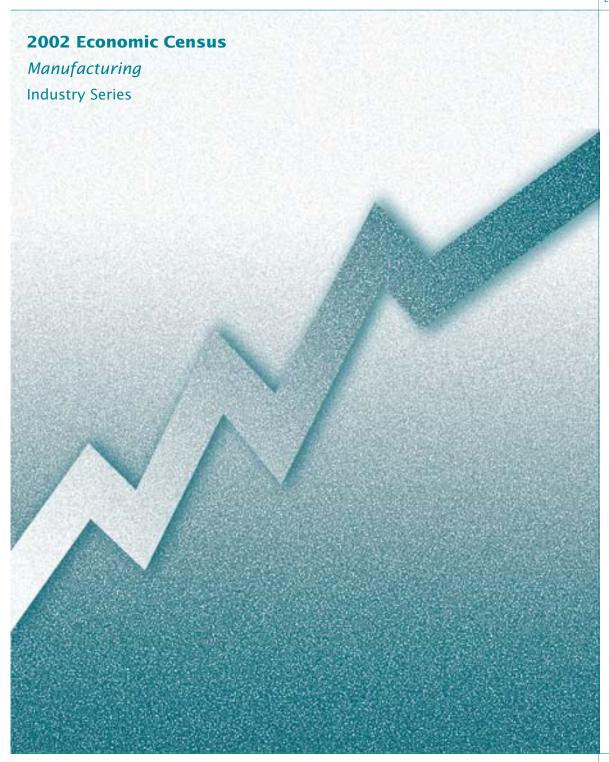
# Unlaminated Plastics Profile Shape Manufacturing: 2002

Issued December 2004

EC02-311-326121 (RV)





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#### **CONTENTS**

	duction to the Economic Census	v ix
Table	es	
1. 2. 3. 4. 5. 6a. 6b. 7.	Historical Statistics for the Industry: 2002 and Earlier Years Industry Statistics for Selected States: 2002 Detailed Statistics by Industry: 2002 Industry Statistics by Employment Size: 2002 Industry Statistics by Primary Product Class Specialization: 2002 Products Statistics: 2002 and 1997 Product Class Shipments for Selected States: 2002 and 1997 Materials Consumed by Kind: 2002 and 1997	1 2 3 4 5 6  8
Appe	endixes	
A. B. C. D. E. F.	Explanation of Terms NAICS Codes, Titles, and Descriptions Methodology Geographic Notes Metropolitan and Micropolitan Statistical Areas Comparability of Product Classes and Product Codes: 2002 to 1997	A-1 B-1 C-1   F-1

-- Not applicable for this report.

#### Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All estab- lish- ments <sup>3</sup>	All em	ployees	Pro	duction work	kers		Total	value of shipments	Total capital expendi- tures (\$1,000)
Industry and year <sup>1</sup>	Com- panies <sup>2</sup>		Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)		
326121, Unlaminated plastics profile shape manufacturing	553	670	29 629	1 037 280	22 808	43 809	681 787	2 897 638	2 359 149	5 249 138	r300 593
	N	N	26 999	931 081	19 503	39 288	557 530	2 516 092	1 922 805	4 446 475	182 864
2000	N	N	28 251	965 206	20 394	42 343	574 603	2 592 409	1 924 561	4 514 352	200 274
1999	N	N	27 053	878 771	19 559	39 250	526 456	2 379 524	1 731 385	4 158 315	202 744
1998	N	N	27 657	866 589	19 695	39 452	503 955	2 322 285	1 963 761	4 271 814	197 653
1997	733	787	27 449	857 876	20 145	40 386	512 494	2 273 968	2 149 086	4 436 148	215 561

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments <sup>2</sup>		All employees		Production workers						
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
326121, Unlaminated plastics profile shape manufacturing												
United States. Alabama. Arizona. California Connecticut Florida Georgia Illinois Indiana Kansas Massachusetts	1 2 1 5 - 4 1 - 1	670 7 11 77 9 35 17 38 27 12	315 1 6 37 5 10 6 20 12 6 10	29 629 109 332 4 025 253 543 345 2 495 1 067 953 1 520	1 037 280 3 373 10 646 156 910 7 439 18 107 11 677 90 138 33 095 27 103 54 209	22 808 96 270 3 093 202 447 244 1 956 706 845 1 255	43 809 156 557 6 049 438 860 597 3 929 1 258 1 536 2 308	681 787 2 679 7 574 105 110 5 075 12 519 7 613 60 470 18 092 21 635 37 979	2 897 638 6 565 33 735 369 102 17 117 46 783 25 565 210 226 112 476 80 077 109 771	2 359 149 5 243 35 910 298 320 8 745 42 161 19 912 140 983 77 424 139 061 79 405	5 249 138 11 853 68 076 663 008 25 822 88 940 45 327 350 586 185 888 214 158 190 694	r300 593 r618 r12 925 r21 401 r1 115 r2 458 r6 141 r22 243 r15 984 r24 364 r6 424
Michigan . Minnesota Missouri New Jersey North Carolina Ohio Pennsylvania South Carolina Tennessee Texas Washington Wisconsin	1 - 1 - 1 2 - 4 1 -	28 14 8 34 22 46 39 14 15 39 19	11 8 6 19 10 22 23 8 8 21 8	825 1 147 371 1 465 917 1 738 1 954 1 209 839 1 534 1 304 1 008	27 464 40 336 10 723 56 275 36 511 56 194 62 150 45 799 28 393 48 541 46 172 33 450	544 877 280 1 093 591 1 354 1 607 938 648 1 150 1 040 824	1 117 1 481 591 2 380 1 036 2 574 3 393 1 994 1 449 2 187 1 250 1 532	14 250 26 306 7 073 35 101 16 267 37 325 44 208 27 724 18 203 32 178 30 820 22 233	55 243 71 534 17 707 139 450 191 287 133 278 117 279 109 076 92 223 162 514 113 439 71 954	49 958 102 825 27 646 109 144 84 436 96 122 153 226 119 306 62 411 158 705 81 078 44 948	104 642 185 894 46 219 240 289 278 333 230 610 269 178 226 660 154 667 316 466 196 307 117 071	r11 761 r6 085 r708 r6 326 r9 412 r20 641 r15 981 r14 383 r4 094 r8 951 r14 207 r8 827

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.
³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

#### Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
326121, Unlaminated plastics profile shape manufacturing	
Companies <sup>1</sup> number	553
All establishments <sup>2</sup>	670 355 238 77
All employees³       number         Total compensation       \$1,000         Annual payroll       \$1,000         Total fringe benefits       \$1,000	29 629 1 280 307 1 037 280 243 027
Production workers, average for year	22 808 23 009 22 890 22 730 22 538
Production worker hours	43 809 681 787
Total cost of materials         \$1,000           Materials, parts, containers, packaging, etc., used         \$1,000           Resales         \$1,000           Purchased fuels         \$1,000           Purchased electricity         \$1,000           Contract work         \$1,000	2 359 149 2 085 855 68 156 19 698 111 328 74 112
Quantity of electricity purchased for heat and power	1 855 041 D
Total value of shipments         \$1,000.           Primary products value of shipments         \$1,000.           Secondary products value of shipments         \$1,000.           Total miscellaneous receipts         \$1,000.           Value of resales         \$1,000.           Contract receipts         \$1,000.           Other miscellaneous receipts         \$1,000.	5 249 138 4 575 933 567 824 105 381 94 298 546 10 537
Primary products specialization ratio percent.  Value of primary products shipments made in all industries \$1,000.  Value of primary products shipments made in this industry \$1,000.  Value of primary products shipments made in other industries \$1,000.	89 4 966 758 4 575 933 390 825
Coverage ratiopercent	92
Value added	2 897 638
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	474 629 213 971 62 999 197 659
Total inventories, end of year         \$1,000           Finished goods inventories         \$1,000           Work-in-process inventories         \$1,000           Materials and supplies inventories         \$1,000	498 400 213 180 71 439 213 781
Gross value of depreciable assets (acquisition costs) at beginning of year \$1,000.  Total capital expenditures (new and used) \$1,000.  Buildings and other structures (new and used) \$1,000.  Machinery and equipment (new and used) \$1,000.  Automobiles, trucks, etc., for highway use \$1,000.  Computers and peripheral data processing equipment \$1,000.  All other expenditures for machinery and equipment \$1,000.  Total retirements \$1,000.  Gross value of depreciable assets at end of year \$1,000.	'2 879 038 '300 593 '40 919 '259 674 '4 867 '17 073 '237 734 '113 413 '3 066 218
Depreciation charges during year\$1,000	<sup>r</sup> 214 982
Total rental payments . \$1,000 .  Buildings and other structures . \$1,000 .  Machinery and equipment . \$1,000 .	96 110 53 269 42 841
Total other expenses <sup>4</sup> . \$1,000 .  Response coverage ratio <sup>5</sup> . percent .  Repair and maintenance services of buildings and/or machinery <sup>4</sup> . \$1,000 .  Communications services <sup>4</sup> . \$1,000 .  Legal services <sup>4</sup> . \$1,000 .  Accounting, auditing, and bookkeeping services <sup>4</sup> . \$1,000 .  Advertising and promotional services <sup>4</sup> . \$1,000 .  Expensed computer hardware and supplies and purchased computer services <sup>4</sup> . \$1,000 .  Refuse removal (including hazardous waste) services <sup>4</sup> . \$1,000 .  Management consulting and administrative services <sup>4</sup> . \$1,000 .  Taxes and license fees <sup>4</sup> . \$1,000 .  All other expenses <sup>4</sup> . \$1,000 .	277 217 88 47 549 13 298 3 521 2 702 10 936 4 886 7 192 9 827 13 301 164 006

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on 2002 Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	oduction worke	rs		Total	Total	Total capital
		All estab- lish- ments <sup>2</sup>	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
326121, Unlaminated plastics profile shape manufacturing											
All establishments.  Establishments with —  1 to 4 employees. 5 to 9 employees. 10 to 19 employees 20 to 49 employees 50 to 99 employees 100 to 249 employees 500 to 999 employees 500 to 999 employees 1,000 to 2,499 employees 2,500 employees 2,500 employees	1 9 4 2 2 1 - - 9	670 197 73 85 139 99 64 8 4	29 629 e 477 1 168 4 466 6 876 9 643 2 604 2 676 9	1 037 280 D 17 971 38 673 149 852 230 552 318 746 92 135 109 048 D	22 808 D 362 878 3 425 5 308 7 836 1 853 2 010 D	43 809	681 787 D 11 932 24 628 95 336 152 541 226 234 48 433 76 531 D	2 897 638  D 55 055 101 758 357 065 604 485 859 082 254 210 473 659 D	2 359 149 D 34 974 64 852 290 538 504 489 965 048 158 128 186 353 D —	5 249 138	'300 593 D '2 891 '4 726 '35 444 '61 553 '144 095 '22 870 23 429 D
Administrative records <sup>4</sup>	9	211	550	20 926	450	922	14 837	46 805	30 863	77 666	r2 590

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

#### Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All	All em	ployees	Pr	oduction work	ers		Total	Total	Total capital
		estab- lish- ments <sup>1</sup>	Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
326121	Unlaminated plastics profile shape manufacturing	670	29 629	1 037 280	22 808	43 809	681 787	2 897 638	2 359 149	5 249 138	r300 593
3261210	Unlaminated plastics profile shapes.	670	29 629	1 037 280	22 808	43 809	681 787	2 897 638	2 359 149	5 249 138	r300 593

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

<sup>&</sup>lt;sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

#### Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of		Product shipments		
Product code	Product	companies with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
326121	Unlaminated plastics profile shape manufacturing	N N	X	X	4 966 758 4 314 941	
3261210	Unlaminated plastics profile shapes	N N	X X	X X	4 966 758 4 314 941	
32612101	Unlaminated acrylate and methacrylate rods, tubes, profiles, and other shapes	N N	X	X	279 736 266 617	
3261210111	Unlaminated acrylate and methacrylate rods, tubes, profiles, and other shapes	33	x	×	279 736	
32612102	Unlaminated polyamide (nylon) rods, tubes, profiles, and other shapes	29 N	X X	X X	266 617 91 993	
3261210231	Unlaminated polyamide (nylon) rods, tubes, profiles, and other shapes	N 29	X X	X X	179 150 91 993	
32612103	Unlaminated polyethylene rods, tubes, profiles, and other shapes	38 N	X	x x	179 150 1 585 346	
3261210341	Unlaminated polyethylene rods, tubes, profiles, and other	N	X	×	1 005 140	
32612104	shapes	149 149	X X	X X	1 585 346 1 005 140	
	shapes	N N	X X	X X	488 996 334 393	
3261210451	Unlaminated polypropylene rods, tubes, profiles, and other shapes	92 102	X X	X X	488 996 334 393	
32612105	Unlaminated polystyrene rods, tubes, profiles, and other shapes	N N	X	X	305 403 189 043	
3261210561	Unlaminated polystyrene rods, tubes, profiles, and other shapes	56 87	X	X	305 403 189 043	
32612106	Unlaminated vinyl and vinyl copolymer rods, tubes, profiles, and other shapes	N	Х	x	552 444	
3261210681	Unlaminated vinyl and vinyl copolymer rods, tubes, profiles, and other shapes	N 78	X X	X X	800 826 552 444	
32612107	1997 Other unlaminated plastics profile shapes	122 N N	X X X	X X X	800 826 1 313 262 1 073 816	
3261210787	Unlaminated cellulosic rods, tubes, profiles, and other shapes	13	X	X	161 451 192 110	
3261210789	Unlaminated styrene copolymer rods, tubes, profiles, and other shapes	16	X	x	37 314	
3261210791	Other unlaminated plastics rods, tubes, profiles, and other shapes	137	X X	X X	11 626 1 114 497	
3261210Y	Unlaminated plastics profile shapes, nsk, total	142 N N	X X X	X X X	870 080 349 578 465 956	
3261210YWW	Unlaminated plastics profile shapes, nsk, for nonadministrative-record establishments	N	Х	×	273 263	
3261210YWY	Unlaminated plastics profile shapes, nsk, for administrative- record establishments	N N	×	X	265 210 76 315	
	1997	N	Х	X	200 746	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

## Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Not applicable for this report.]

### Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
326121	Unlaminated plastics profile shape manufacturing		
00900001	Total materials	X	2 085 855
32121909	1997 Hardboard	X	1 916 484 4 214
325000A3	Industrial inorganic chemicals	X	N D
	1997	X	D
32513106	Inorganic pigments	X	7 907 N
32521105	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc	X	1 097 186
325100A1	1997 Industrial organic and synthetic organic chemicals, including plasticizers (excluding synthetic	X	1 003 490
020100711	dyes, pigments, and toners)	×	13 027 77 466
	1997,.	^	77 400
32513200	Synthetic dyes, pigments, lakes, and toners	X	9 006
32500043	All other chemicals and allied products (excluding industrial inorganic chemicals, inorganic	X	13 679
	pigments, plastics resins, industrial and synthetic organic chemicals, etc.)	X	13 416 56 535
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	X	149 617
	1997	X	125 355
32599100	Custom compounded plastics resins (purchased) .2002.	X	51 921
32721209	1997   Textile-type glass fiber	X	43 882 D
32210015	1997 Paper and paperboard products (excluding paperboard boxes, containers, and corrugated	X	D
02210010	paperboard)	X	19 835
	1997	X	20 050
32221001	Paperboard containers, boxes, and corrugated paperboard	X	89 673
33322000	Parts and attachments specially designed for plastics working machinery	X	71 259 D
00999803	Spent or post-consumer plastics (purchased)	X	D 6 382
2222230	1997.	x	N
00970099	All other materials and components, parts, containers, and supplies	x	368 209
00971000	Materials, ingredients, containers, and supplies, nsk	X	210 277 186 219
	1997	x	192 873

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.